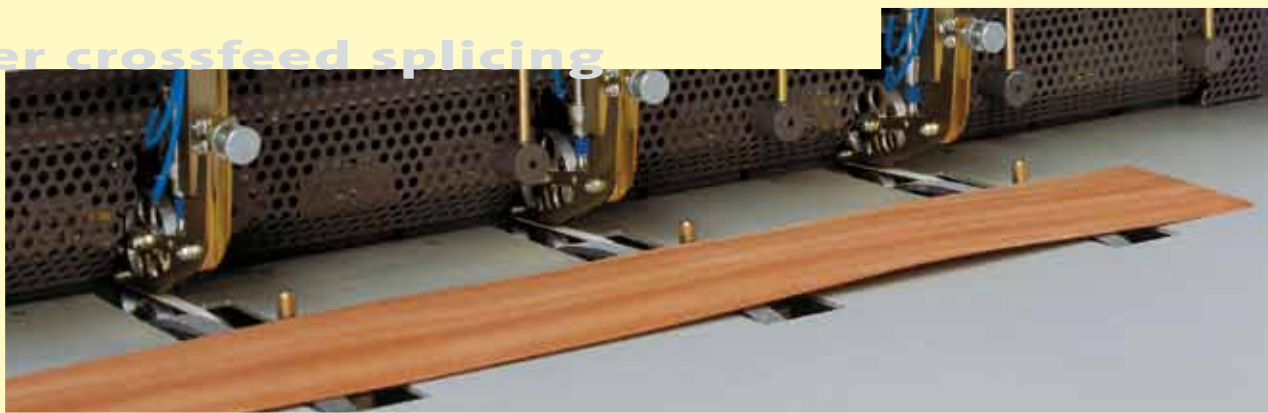


Veneer crossfeed splicing



crossmaster
|

Operator console

All specific machine settings are within the field of vision of the operator. All important functions are accessed by the touch screen.

There is also a special menu for troubleshooting.



Pre-feeding device

To get a higher performance the veneer strips are placed on transport belts and forwarded to the heating section. After automatic positioning the gluing cycle is carried out.

**Fully glued veneer joints for highest demands.
Veneer-Crossfeed-splicing line in modular execution.**

Made-up of:

Crossmaster basic machine including pre-feeding device and clipper, interim conveyor, tapping-trimming device and automatic stacker.



Stacking system

After splicing the veneer sheets are forwarded to the processing units and then conveyed to the stacking table.



Veneer clipper

After splicing of the veneer it is then possible to cut the sheets to preselected sizes.



Taping and trimming device

To avoid edge splitting on the veneer sheet, a self adhesive tape is applied. Directly after application of the tape, the edges are trimmed to size.



Basic machine with standard outfeed table



Crossmaster with immediate stacking system



Modular system Crossmaster



Crossfeed splicer at Interforest (Danzer Group) Durham, Canada



Crossfeed splicer at Fuprin, Swedwood Group (IKEA), Germany

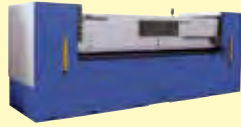


Crossfeed splicer at Grillo Legno S. P. A., Italy



Master Serie – Single solution or modular production line

cutmaster



Veneer double knife guillotine

gluemaster



Veneer glue application machine

fanningmaster



Veneer fanning station

splicemaster



Veneer longitudinal splicing machine

omnimaster



Glue application and longitudinal splicing machine

crossmaster

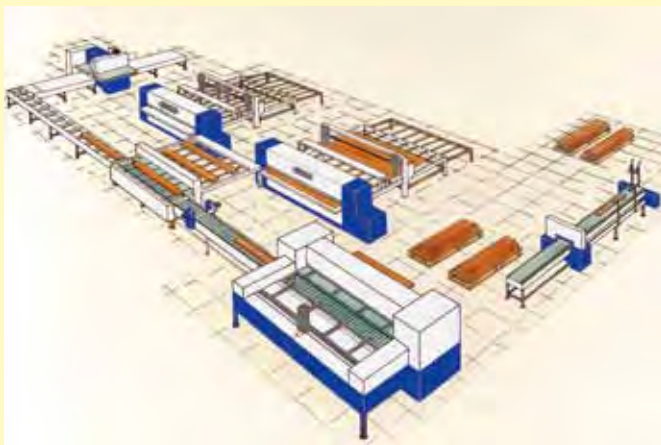


Veneer crossfeed splicing machine

edgemaster



Edge-strengthening and trimming machine



Fisher+Rückle

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Representatives in over 50 countries



Fisher+Rückle CROSSMASTER

GIUNTATRICE TRASVERSALE PER FOGLI PRE-INCOLLATI

MACCHINA BASE	FZR-28	FZR-34	FZR-40
Caratteristiche dell'impiallacciatura Larghezza in mm (contro vena) Lunghezza in mm (lungo vena) con unità RVP/BS o RVF/BS Spessore in mm * Contenuto di umidità in % (ca.)	50 - 600 500 - 2800 900 - 2800 0,3 - 3 8 - 12	50 - 600 500 - 3400 900 - 3400 0,3 - 3 8 - 12	60 - 600 500 - 4000 900 - 4000 0,3 - 3 8 - 12
<i>* altri spessori a richiesta</i>			
Prestazioni della macchina** Velocità di avanzamento in giunte/min. Velocità media di produzione in giunte/min.	30 17-20	30 17-20	30 17-20
<i>** dati rilevati utilizzando strisce larghe mediamente 100 mm</i>			
Caratteristiche tecniche Lunghezza della zona riscaldata in mm Temperatura della zona riscaldata in °C Energia elettrica in kW Aria compressa in bar Consumo di energia elettrica in kWh (ca.) Consumo aria compressa in NL/min. (ca.)	2792 200 25 6 11,5 70	3420 200 28,5 6 14 100	4048 200 34 6 17 140
Dimensioni e peso Lunghezza in mm Larghezza in mm Altezza in mm Altezza piano di lavoro in mm Peso in Kg (approssimativamente)	4445 2150 2130 1150 6300	5045 2150 2130 1150 8000	5645 2150 2130 1150 9500

Colla

Ureica o Vinilica

Colori

Blu

Grigio caldo chiaro

Grigio caldo scuro

Optional

- Scaricatore intermedio Z, unità di refilo e rinforzo RVP/BS (carta adesiva 6 mm) o RVF/BS (filo), scaricatore a rullo A, tavola elevatrice per deposito fogli.

- Scaricatore diretto modello DA, tavola elevatrice per deposito fogli.

"I dati tecnici mostrati non sono vincolanti e dipendono dalle circostanze locali".

"I dati tecnici mostrati possono subire cambiamenti".



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